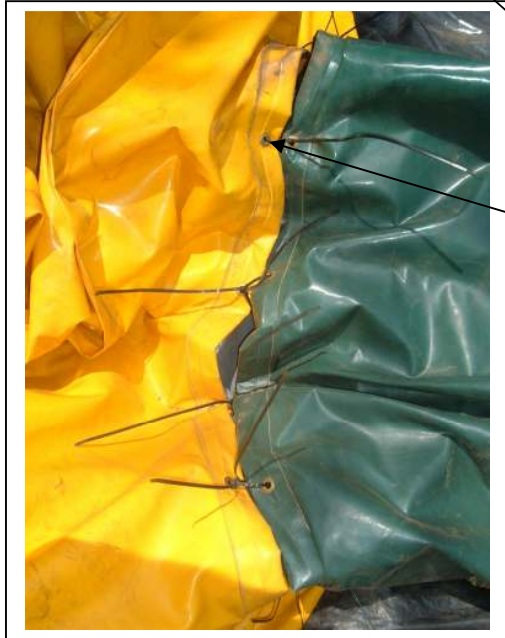
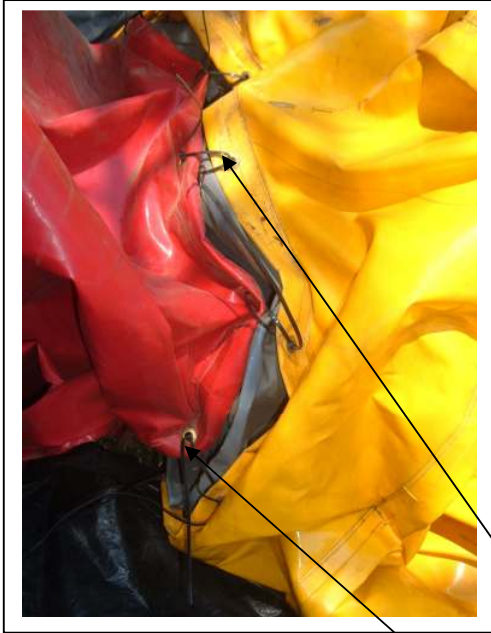


### **Bladder train assembly**

The bladders are fastened together by means of cable ties.



THE BLADDERS ARE  
DEFLATED AND  
LIMP

CABLE TIES ARE FASTENED THROUGH  
EYELETS IN THE COLLARS AROUND THE  
ENDS OF THE BLADDERS